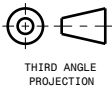


| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|-------|---------|--------|---------|--------------|---------------------|-----------|---------------|--------|--------------|---------|-----------------|-----|------|-------------|--|------|--------------|-------------|------------|---|--------|----------|----------------------------|---|-------|-----------------------------|------------------------------------|-----------------|--------|
| DRG.NO | | | | ▽ 8-25 | | ▽▽ 1.6-8 | | ▽▽▽ 0.025-1.6 | | ▽▽▽▽ < 0.025 | | REVISION COLUMN | | | | | | ASS'Y GROUP: | | SIZE A3 | INSTITUTE FOR PLASMA RESEARCH | | | | | | | | | |
| CO-ORDINATED BY | | | | | | | | | | | | | REV | ZONE | DESCRIPTION | | DATE | REMARKS | APPROVED BY | | ALL DIMENSIONS ARE IN 'mm' UNLESS OTHERWISE STATED | | | BHAT, GANDHINAGAR-382 428. | | | | | | |
| MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS | | | | | | | | | | | | | | | | | | | | SCALE | | - | DATE | |  | TITLE | | | | |
| LENGTH IN mm OF SHORTER SIDE OF ANGLES | | | | | | LENGTH OR DIA | UPTO 6 | 6-30 | 30-120 | | 120-315 | | | | | | | | | DRAWN | | SACHIN | | PINI WATER CONNECTION LINE | | | | | | |
| UPTO 10 | 10-50 | | 50-120 | | OVER 120-400 | | | +0.1 | +0.2 | +0.3 | | +0.5 | | | | | | | | | CHECKED | | M.R.JANA | | | | | REF DRG NO: SST-1/NBI/WCS/3D MODEL | | REV 00 |
| +1° | | +0°-30' | | +0°-20' | | +0°-10' | | | | | | | | | | | | | | APPROVED | | | | | DRG.NO | | SST-1/NBI/WCS/PINI & MC CWS | | SHEET 1 OF 1 | |